

Spool-On Air Cooled Torch Range

Ratings: 180–300 Amp



Technical Data

Cooling Method:
Rating: CO2
Rating: Mixed Gas
Duty Cycle:
Wire Size:AL
Wire Size:Steel
Motor Voltage

XLSP15

Air Cooled
180A
150A
60%
0.8–1.0mm
0.8–1.0mm
24V DC

XLSP24

Air Cooled
250A
220A
60%
0.8–1.2mm
0.8–1.0mm
24V DC

XLSP25

Air Cooled
230A
200A
60%
0.8–1.2mm
0.8–1.0mm
24V DC

Spool-On Air Cooled Torch Range

Ratings: 180–300 Amp



Technical Data

Cooling Method:
Rating: CO2
Rating: Mixed Gas
Duty Cycle:
Wire Size:AL
Wire Size:Steel
Motor Voltage

XLSP36

Air Cooled
300A
270A
60%
0.8–1.2mm
0.8–1.0mm
24V DC

XLSPTW2

Air Cooled
250A
220A
60%
0.8–1.2mm
0.8–1.0mm
24V DC

XLSPTW4

Air Cooled
300A
270A
60%
0.8–1.2mm
0.8–1.0mm
24V DC

Spool-On Air Cooled Torch Range

Ratings: 180–300 Amp



Technical Data	XLSP100E	XLSP100T	XLSP100L	XLSP100M
Cooling Method:	Air Cooled	Air Cooled	Air Cooled	Air Cooled
Rating: CO2	130A	130A	130A	130A
Rating: Mixed Gas	100A	100A	100A	100A
Duty Cycle:	30%	30%	30%	30%
Wire Size:AL	0.8–0.9mm	0.8–0.9mm	0.8–0.9mm	0.8–0.9mm
Wire Size:Steel	0.6–0.9mm	0.6–0.9mm	0.6–0.9mm	0.6–0.9mm
Motor Voltage	24V DC	24V DC	24V DC	24V DC

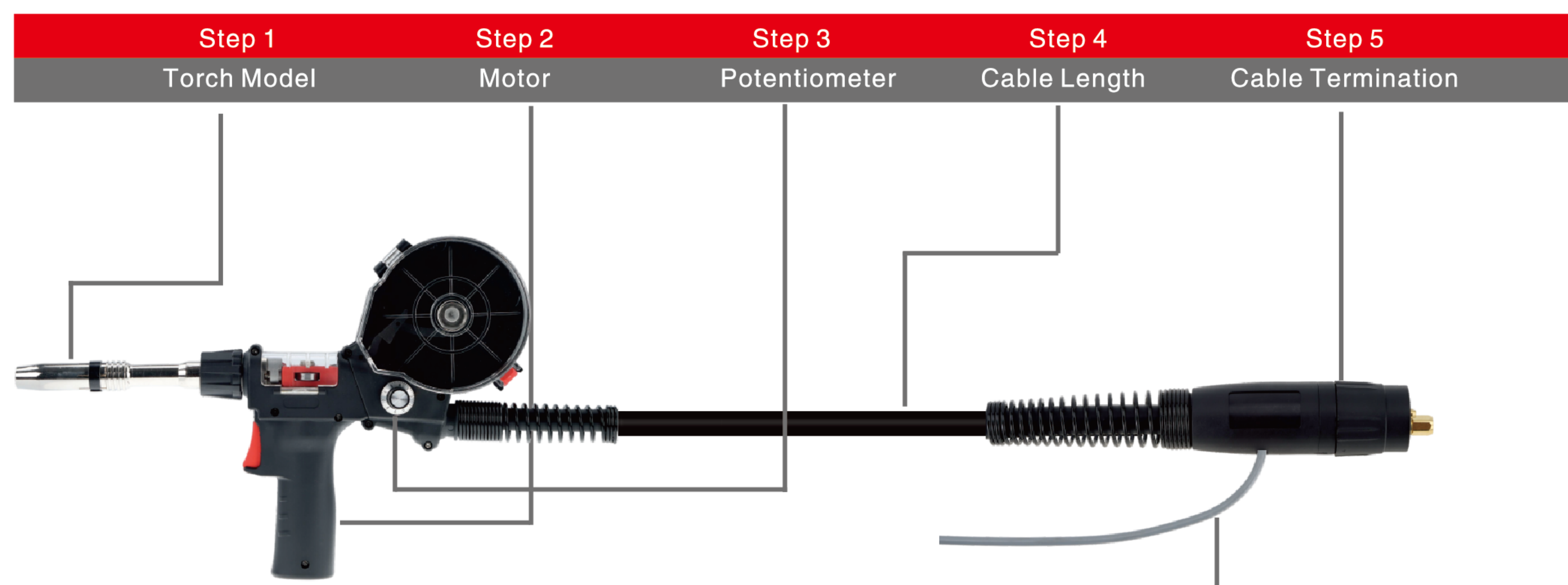
Spool-On Air Cooled Torch Range

Ratings: 180–300 Amp



Technical Data	XLSpoolmate100	XLSP200	XLSP200H	XLSP200E
Cooling Method:	Air Cooled	Air Cooled	Air Cooled	Air Cooled
Rating: CO2	135A	160A	160A	160A
Rating: Mixed Gas	100A	130A	130A	130A
Duty Cycle:	35%	60%	60%	60%
Wire Size:AL	0.8–0.9mm	0.8–0.9mm	0.8–0.9mm	0.8–0.9mm
Wire Size:Steel	0.6–0.9mm	0.6–0.9mm	0.6–0.9mm	0.6–0.9mm
Motor Voltage	24V DC	24V DC	24V DC	24V DC

Spool-On Mig Torch Range



Ordering Information

Torch package part numbering is configured using the simple 5 stage system outlined below:

- 1. Select the correct model of torch
- 2. Select the motor voltage required
- 3. Select the potentiometer value if required
- 4. Select the length of cable required
- 5. Select the cable termination required

* If an control plug is required, provide the model number

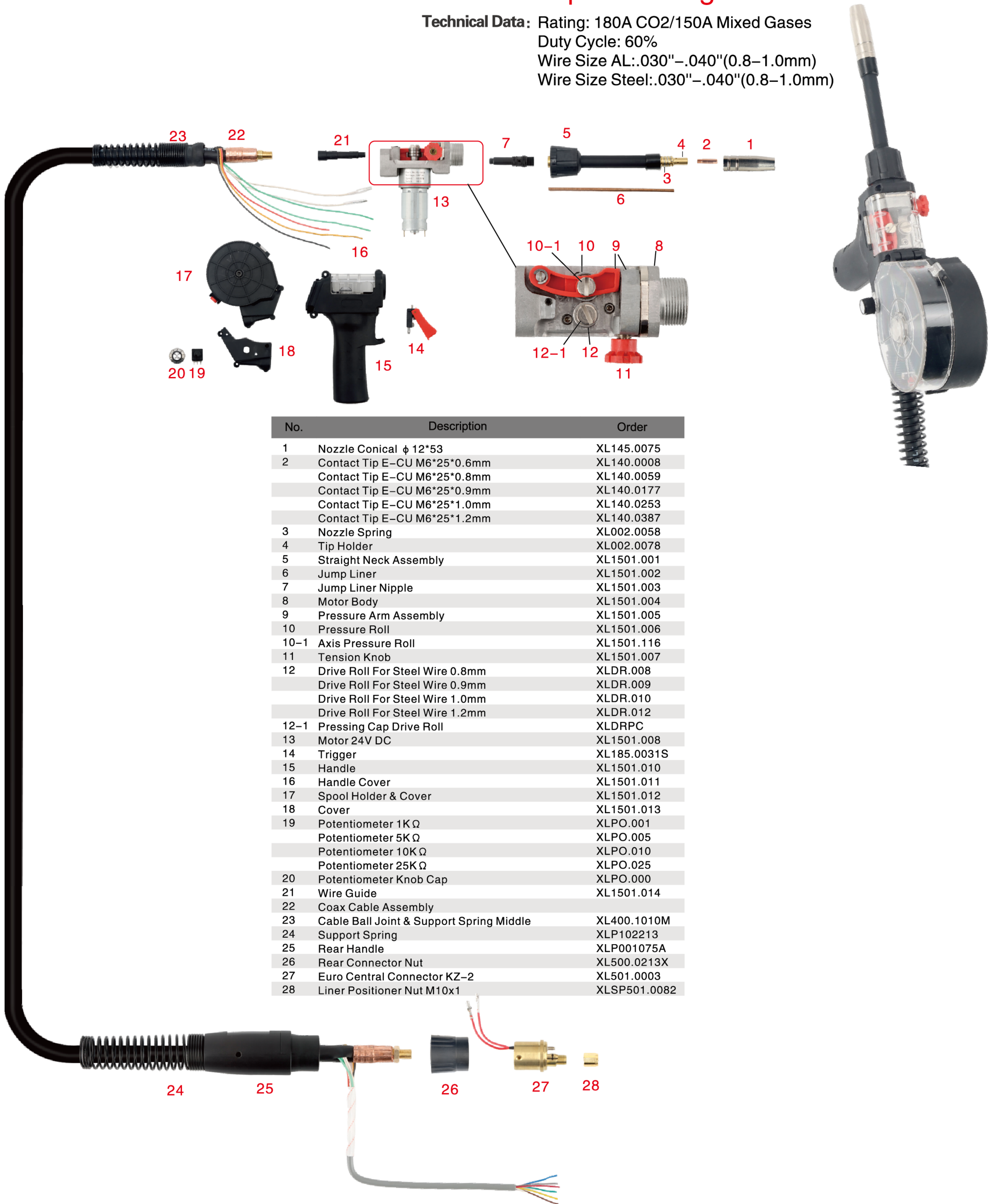
Example: XLSP24P320ER

Spool-On 240A Air-Cooled Mig Torch 6m 24V Motor, 10K Potentiometer, Euro Connector

Step 1		Step 2		Step 3		Step 4		Step 5	
Torch Model		Motor		Potentiometer		Cable Length		Cable Termination	
Part No.	Description			Part No.	Description			Part No.	Description
XLSP15	150A Torch Range			P1	Potentiometer Kit 1K			ER	Euro Connector
XLSP24	240A Torch Range			P2	Potentiometer Kit 5K			ML	Miller Connector
XLSP25	250A Torch Range			P3	Potentiometer Kit 10K			TW	Tweco Connector
XLSP36	360A Torch Range			P4	Potentiometer Kit 25K			LK	Euro Connector
XLSPTW2	250ATW Torch Range			N	No Potentiometer			DN	35-50 Male Plug
XLSPTW4	360ATW Torch Range								
		Part No.	Description			Part No.	Description		
		24	Motor 24V DC			13	13ft(4m)		
						20	20ft(6m)		
						26	26ft(8m)		
						33	33ft(10m)		
						40	40ft(12m)		

XLSP15 Spool-On Mig Torch

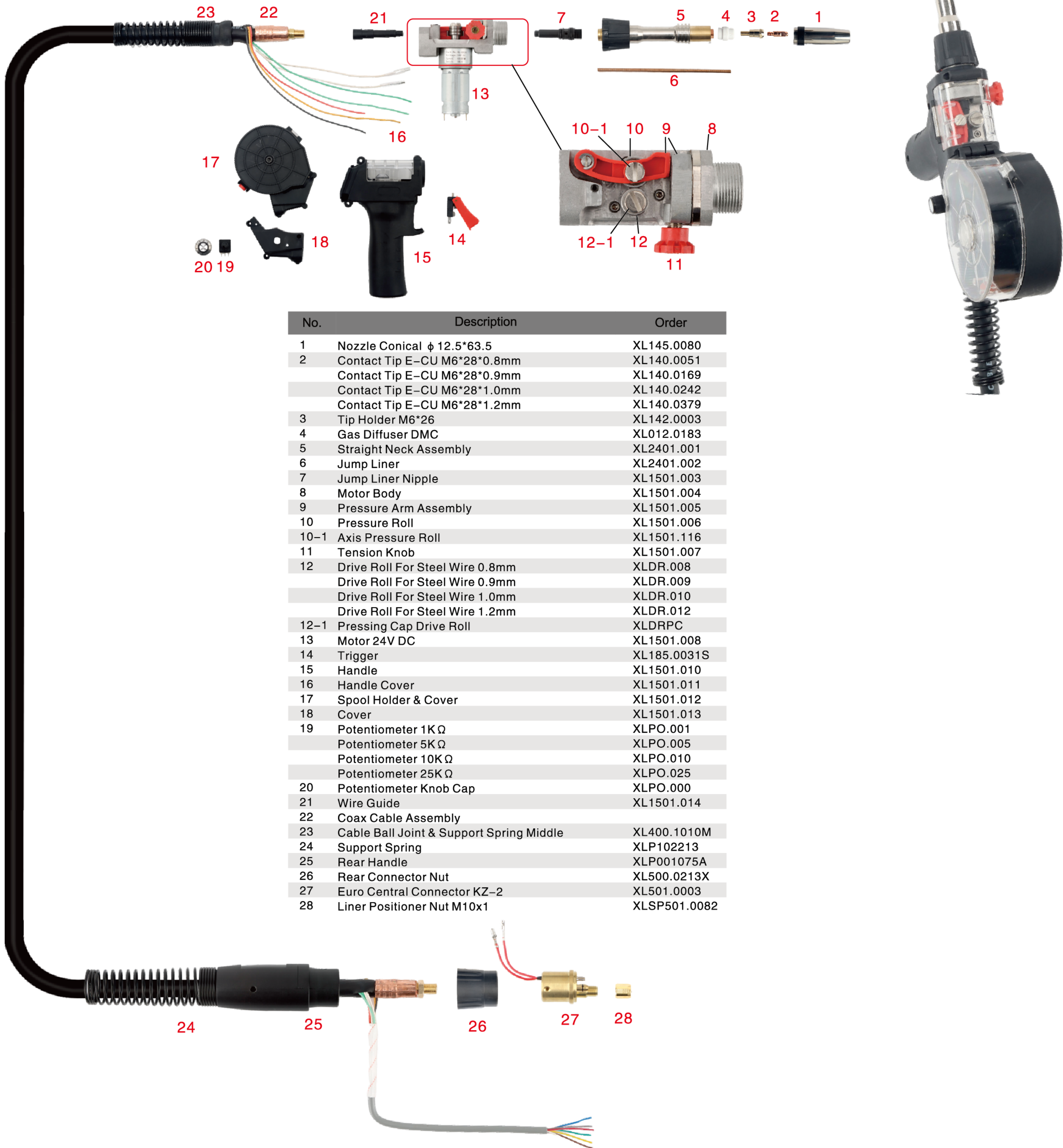
Technical Data: Rating: 180A CO2/150A Mixed Gases
Duty Cycle: 60%
Wire Size AL:.030"-.040"(0.8-1.0mm)
Wire Size Steel:.030"-.040"(0.8-1.0mm)



No.	Description	Order
1	Nozzle Conical ϕ 12*53	XL145.0075
2	Contact Tip E-CU M6*25*0.6mm	XL140.0008
	Contact Tip E-CU M6*25*0.8mm	XL140.0059
	Contact Tip E-CU M6*25*0.9mm	XL140.0177
	Contact Tip E-CU M6*25*1.0mm	XL140.0253
	Contact Tip E-CU M6*25*1.2mm	XL140.0387
3	Nozzle Spring	XL002.0058
4	Tip Holder	XL002.0078
5	Straight Neck Assembly	XL1501.001
6	Jump Liner	XL1501.002
7	Jump Liner Nipple	XL1501.003
8	Motor Body	XL1501.004
9	Pressure Arm Assembly	XL1501.005
10	Pressure Roll	XL1501.006
10-1	Axis Pressure Roll	XL1501.116
11	Tension Knob	XL1501.007
12	Drive Roll For Steel Wire 0.8mm	XLDR.008
	Drive Roll For Steel Wire 0.9mm	XLDR.009
	Drive Roll For Steel Wire 1.0mm	XLDR.010
	Drive Roll For Steel Wire 1.2mm	XLDR.012
12-1	Pressing Cap Drive Roll	XLDRPC
13	Motor 24V DC	XL1501.008
14	Trigger	XL185.0031S
15	Handle	XL1501.010
16	Handle Cover	XL1501.011
17	Spool Holder & Cover	XL1501.012
18	Cover	XL1501.013
19	Potentiometer 1K Ω	XLPO.001
	Potentiometer 5K Ω	XLPO.005
	Potentiometer 10K Ω	XLPO.010
	Potentiometer 25K Ω	XLPO.025
20	Potentiometer Knob Cap	XLPO.000
21	Wire Guide	XL1501.014
22	Coax Cable Assembly	
23	Cable Ball Joint & Support Spring Middle	XL400.1010M
24	Support Spring	XLP102213
25	Rear Handle	XLP001075A
26	Rear Connector Nut	XL500.0213X
27	Euro Central Connector KZ-2	XL501.0003
28	Liner Positioner Nut M10x1	XLSP501.0082

XLSP24 Spool-On Mig Torch

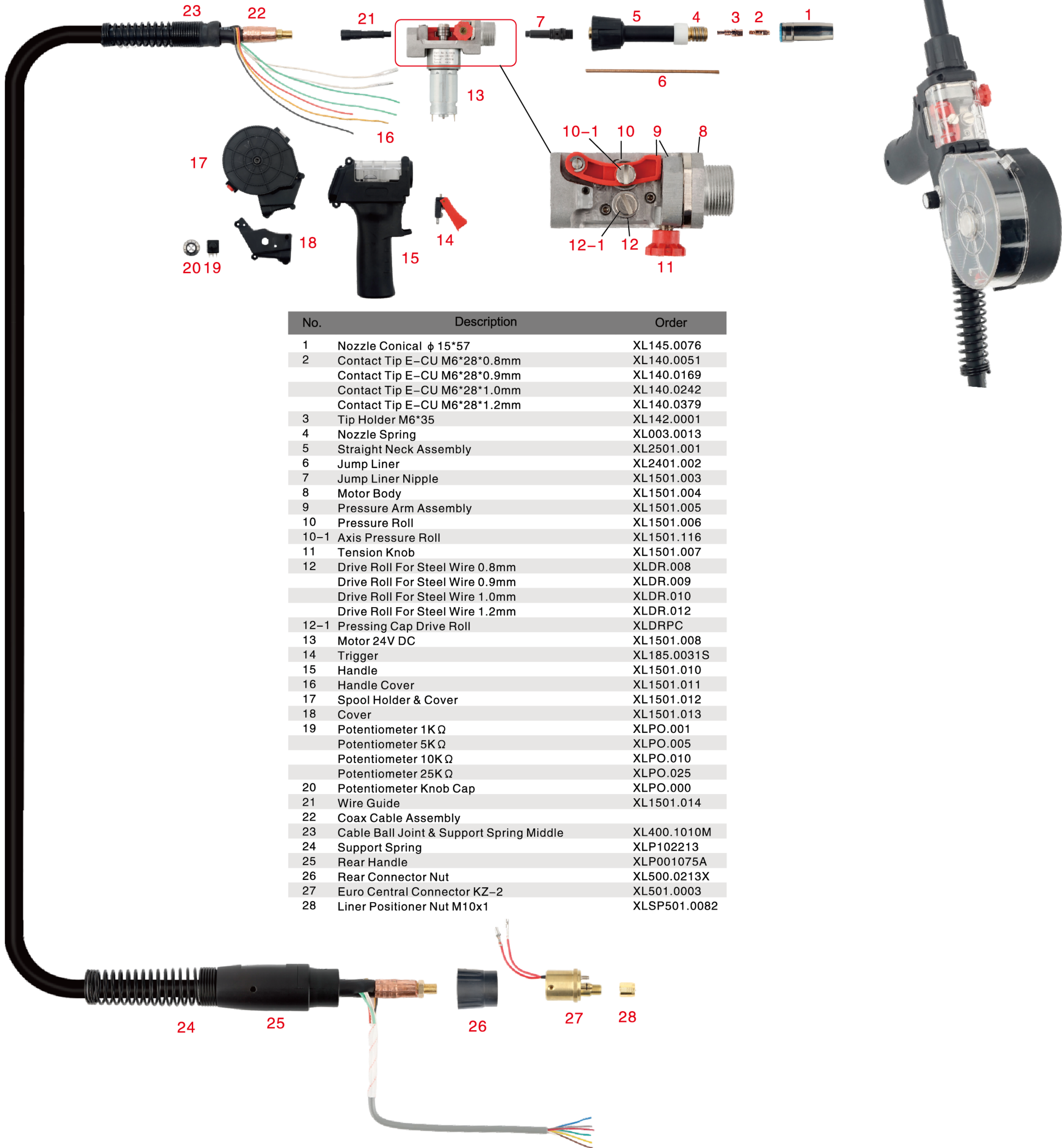
Technical Data: Rating: 250A CO2/220A Mixed Gases
Duty Cycle: 60%
Wire Size AL:.030"-.045"(0.8-1.2mm)
Wire Size Steel:.030"-.040"(0.8-1.0mm)



No.	Description	Order
1	Nozzle Conical ϕ 12.5*63.5	XL145.0080
2	Contact Tip E-CU M6*28*0.8mm	XL140.0051
	Contact Tip E-CU M6*28*0.9mm	XL140.0169
	Contact Tip E-CU M6*28*1.0mm	XL140.0242
	Contact Tip E-CU M6*28*1.2mm	XL140.0379
3	Tip Holder M6*26	XL142.0003
4	Gas Diffuser DMC	XL012.0183
5	Straight Neck Assembly	XL2401.001
6	Jump Liner	XL2401.002
7	Jump Liner Nipple	XL1501.003
8	Motor Body	XL1501.004
9	Pressure Arm Assembly	XL1501.005
10	Pressure Roll	XL1501.006
10-1	Axis Pressure Roll	XL1501.116
11	Tension Knob	XL1501.007
12	Drive Roll For Steel Wire 0.8mm	XLDR.008
	Drive Roll For Steel Wire 0.9mm	XLDR.009
	Drive Roll For Steel Wire 1.0mm	XLDR.010
	Drive Roll For Steel Wire 1.2mm	XLDR.012
12-1	Pressing Cap Drive Roll	XLDRPC
13	Motor 24V DC	XL1501.008
14	Trigger	XL185.0031S
15	Handle	XL1501.010
16	Handle Cover	XL1501.011
17	Spool Holder & Cover	XL1501.012
18	Cover	XL1501.013
19	Potentiometer 1K Ω	XLPO.001
	Potentiometer 5K Ω	XLPO.005
	Potentiometer 10K Ω	XLPO.010
	Potentiometer 25K Ω	XLPO.025
20	Potentiometer Knob Cap	XLPO.000
21	Wire Guide	XL1501.014
22	Coax Cable Assembly	
23	Cable Ball Joint & Support Spring Middle	XL400.1010M
24	Support Spring	XLP102213
25	Rear Handle	XLPO01075A
26	Rear Connector Nut	XL500.0213X
27	Euro Central Connector KZ-2	XL501.0003
28	Liner Positioner Nut M10x1	XLSP501.0082

XLSP25 Spool-On Mig Torch

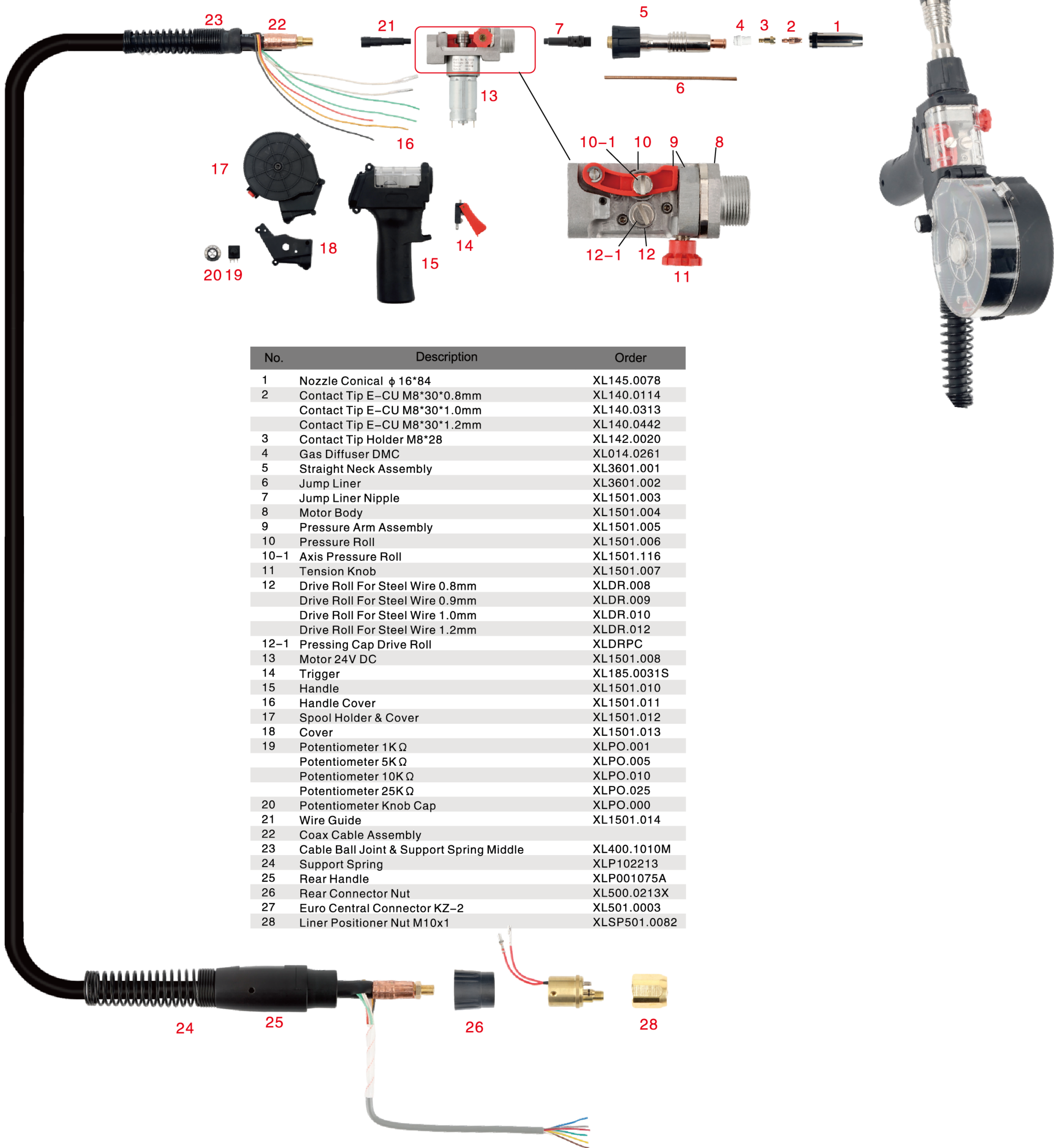
Technical Data: XLSP25 Spool-On Mig Torch
Rating: 230A CO2/200A Mixed Gases
Duty Cycle: 60%
Wire Size AL:.030"-.045"(0.8-1.2mm)
Wire Size Steel:.030"-.040"(0.8-1.0mm)



No.	Description	Order
1	Nozzle Conical ϕ 15*57	XL145.0076
2	Contact Tip E-CU M6*28*0.8mm	XL140.0051
	Contact Tip E-CU M6*28*0.9mm	XL140.0169
	Contact Tip E-CU M6*28*1.0mm	XL140.0242
	Contact Tip E-CU M6*28*1.2mm	XL140.0379
3	Tip Holder M6*35	XL142.0001
4	Nozzle Spring	XL003.0013
5	Straight Neck Assembly	XL2501.001
6	Jump Liner	XL2401.002
7	Jump Liner Nipple	XL1501.003
8	Motor Body	XL1501.004
9	Pressure Arm Assembly	XL1501.005
10	Pressure Roll	XL1501.006
10-1	Axis Pressure Roll	XL1501.116
11	Tension Knob	XL1501.007
12	Drive Roll For Steel Wire 0.8mm	XLDR.008
	Drive Roll For Steel Wire 0.9mm	XLDR.009
	Drive Roll For Steel Wire 1.0mm	XLDR.010
	Drive Roll For Steel Wire 1.2mm	XLDR.012
12-1	Pressing Cap Drive Roll	XLDRPC
13	Motor 24V DC	XL1501.008
14	Trigger	XL185.0031S
15	Handle	XL1501.010
16	Handle Cover	XL1501.011
17	Spool Holder & Cover	XL1501.012
18	Cover	XL1501.013
19	Potentiometer 1K Ω	XLPO.001
	Potentiometer 5K Ω	XLPO.005
	Potentiometer 10K Ω	XLPO.010
	Potentiometer 25K Ω	XLPO.025
20	Potentiometer Knob Cap	XLPO.000
21	Wire Guide	XL1501.014
22	Coax Cable Assembly	
23	Cable Ball Joint & Support Spring Middle	XL400.1010M
24	Support Spring	XLP102213
25	Rear Handle	XLPO01075A
26	Rear Connector Nut	XL500.0213X
27	Euro Central Connector KZ-2	XL501.0003
28	Liner Positioner Nut M10x1	XLSP501.0082

XLSP36 Spool-On Mig Torch

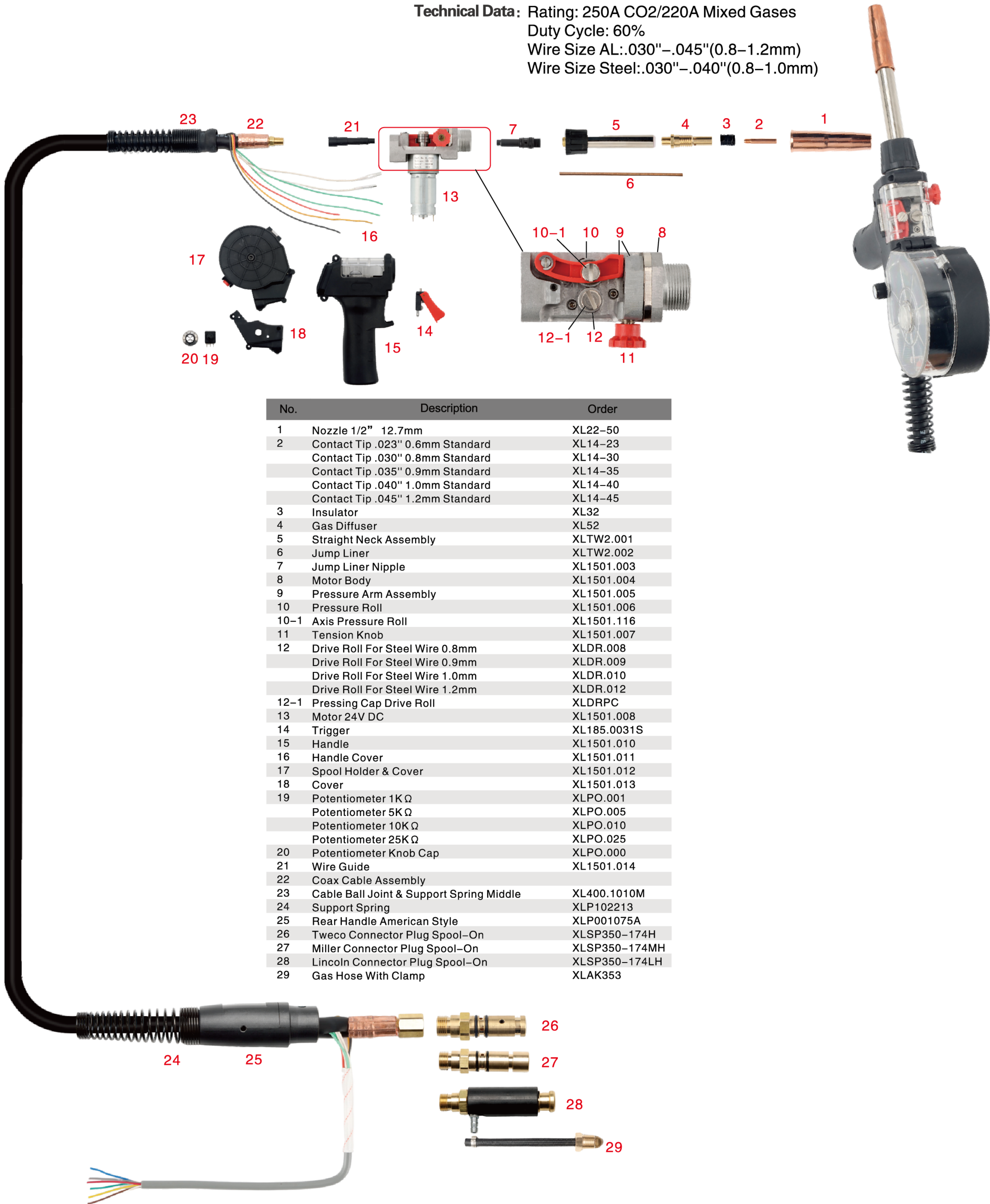
Technical Data: Rating: 300A CO2/270A Mixed Gases
Duty Cycle: 60%
Wire Size AL: .030"-.045"(0.8-1.2mm)
Wire Size Steel: .030"-.040"(0.8-1.0mm)



No.	Description	Order
1	Nozzle Conical ϕ 16*84	XL145.0078
2	Contact Tip E-CU M8*30*0.8mm	XL140.0114
	Contact Tip E-CU M8*30*1.0mm	XL140.0313
	Contact Tip E-CU M8*30*1.2mm	XL140.0442
3	Contact Tip Holder M8*28	XL142.0020
4	Gas Diffuser DMC	XL014.0261
5	Straight Neck Assembly	XL3601.001
6	Jump Liner	XL3601.002
7	Jump Liner Nipple	XL1501.003
8	Motor Body	XL1501.004
9	Pressure Arm Assembly	XL1501.005
10	Pressure Roll	XL1501.006
10-1	Axis Pressure Roll	XL1501.116
11	Tension Knob	XL1501.007
12	Drive Roll For Steel Wire 0.8mm	XLDR.008
	Drive Roll For Steel Wire 0.9mm	XLDR.009
	Drive Roll For Steel Wire 1.0mm	XLDR.010
	Drive Roll For Steel Wire 1.2mm	XLDR.012
12-1	Pressing Cap Drive Roll	XLDRPC
13	Motor 24V DC	XL1501.008
14	Trigger	XL185.0031S
15	Handle	XL1501.010
16	Handle Cover	XL1501.011
17	Spool Holder & Cover	XL1501.012
18	Cover	XL1501.013
19	Potentiometer 1K Ω	XLPO.001
	Potentiometer 5K Ω	XLPO.005
	Potentiometer 10K Ω	XLPO.010
	Potentiometer 25K Ω	XLPO.025
20	Potentiometer Knob Cap	XLPO.000
21	Wire Guide	XL1501.014
22	Coax Cable Assembly	
23	Cable Ball Joint & Support Spring Middle	XL400.1010M
24	Support Spring	XLP102213
25	Rear Handle	XLP001075A
26	Rear Connector Nut	XL500.0213X
27	Euro Central Connector KZ-2	XL501.0003
28	Liner Positioner Nut M10x1	XLSP501.0082

XLSPW2 Spool-On Mig Torch

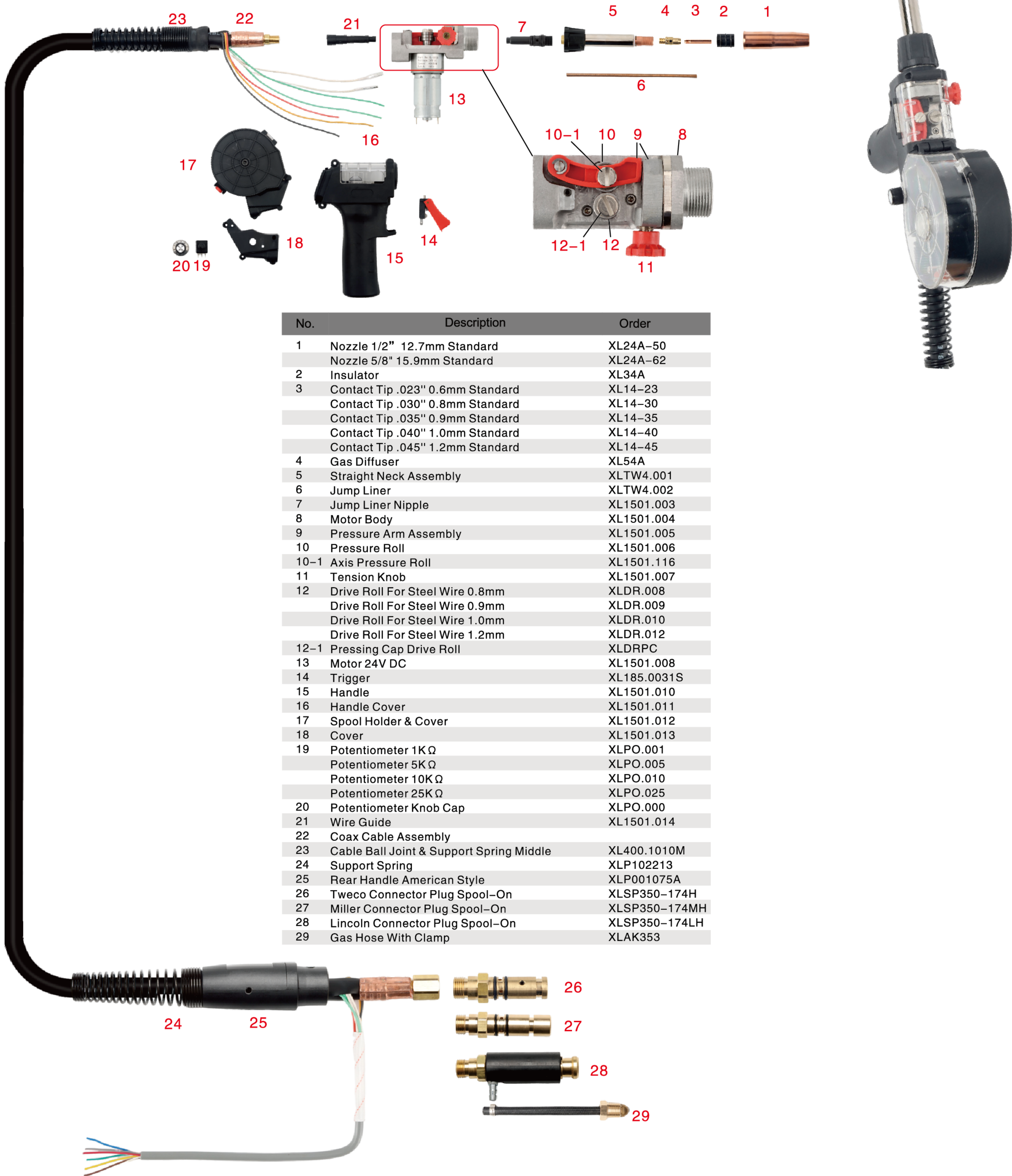
Technical Data: Rating: 250A CO2/220A Mixed Gases
Duty Cycle: 60%
Wire Size AL:.030"-.045"(0.8-1.2mm)
Wire Size Steel:.030"-.040"(0.8-1.0mm)



No.	Description	Order
1	Nozzle 1/2" 12.7mm	XL22-50
2	Contact Tip .023" 0.6mm Standard	XL14-23
	Contact Tip .030" 0.8mm Standard	XL14-30
	Contact Tip .035" 0.9mm Standard	XL14-35
	Contact Tip .040" 1.0mm Standard	XL14-40
	Contact Tip .045" 1.2mm Standard	XL14-45
3	Insulator	XL32
4	Gas Diffuser	XL52
5	Straight Neck Assembly	XLTW2.001
6	Jump Liner	XLTW2.002
7	Jump Liner Nipple	XL1501.003
8	Motor Body	XL1501.004
9	Pressure Arm Assembly	XL1501.005
10	Pressure Roll	XL1501.006
10-1	Axis Pressure Roll	XL1501.116
11	Tension Knob	XL1501.007
12	Drive Roll For Steel Wire 0.8mm	XLDR.008
	Drive Roll For Steel Wire 0.9mm	XLDR.009
	Drive Roll For Steel Wire 1.0mm	XLDR.010
	Drive Roll For Steel Wire 1.2mm	XLDR.012
12-1	Pressing Cap Drive Roll	XLDRPC
13	Motor 24V DC	XL1501.008
14	Trigger	XL185.0031S
15	Handle	XL1501.010
16	Handle Cover	XL1501.011
17	Spool Holder & Cover	XL1501.012
18	Cover	XL1501.013
19	Potentiometer 1K Ω	XLPO.001
	Potentiometer 5K Ω	XLPO.005
	Potentiometer 10K Ω	XLPO.010
	Potentiometer 25K Ω	XLPO.025
20	Potentiometer Knob Cap	XLPO.000
21	Wire Guide	XL1501.014
22	Coax Cable Assembly	
23	Cable Ball Joint & Support Spring Middle	XL400.1010M
24	Support Spring	XL102213
25	Rear Handle American Style	XL1001075A
26	Tweco Connector Plug Spool-On	XLSP350-174H
27	Miller Connector Plug Spool-On	XLSP350-174MH
28	Lincoln Connector Plug Spool-On	XLSP350-174LH
29	Gas Hose With Clamp	XLAK353

XLSP4 Spool-On Mig Torch

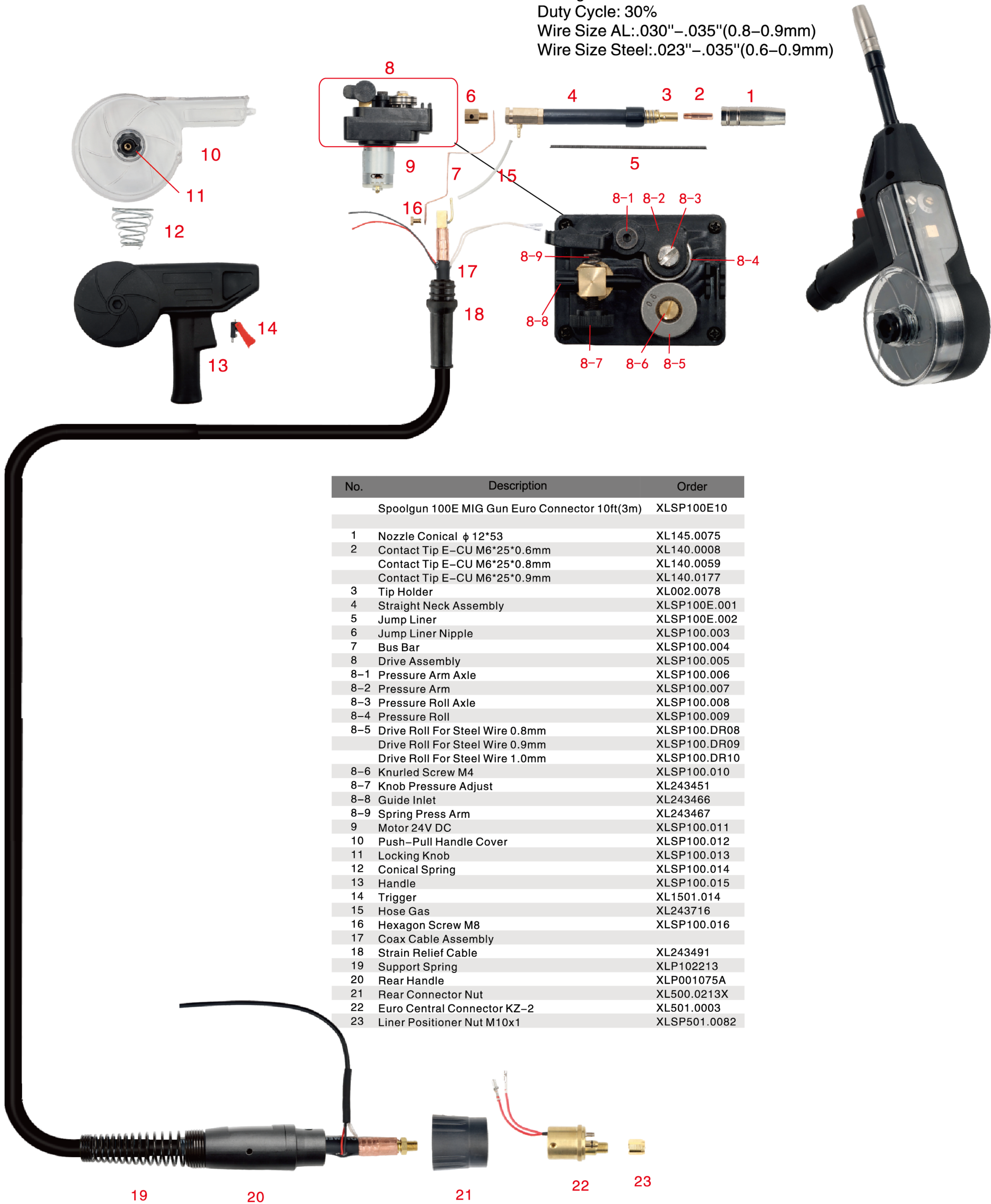
Technical Data: Rating: 300A CO2/270A Mixed Gases
Duty Cycle: 60%
Wire Size AL: .030"-.045"(0.8-1.2mm)
Wire Size Steel: .030"-.040"(0.8-1.0mm)



No.	Description	Order
1	Nozzle 1/2" 12.7mm Standard	XL24A-50
	Nozzle 5/8" 15.9mm Standard	XL24A-62
2	Insulator	XL34A
3	Contact Tip .023" 0.6mm Standard	XL14-23
	Contact Tip .030" 0.8mm Standard	XL14-30
	Contact Tip .035" 0.9mm Standard	XL14-35
	Contact Tip .040" 1.0mm Standard	XL14-40
	Contact Tip .045" 1.2mm Standard	XL14-45
4	Gas Diffuser	XL54A
5	Straight Neck Assembly	XLTW4.001
6	Jump Liner	XLTW4.002
7	Jump Liner Nipple	XL1501.003
8	Motor Body	XL1501.004
9	Pressure Arm Assembly	XL1501.005
10	Pressure Roll	XL1501.006
10-1	Axis Pressure Roll	XL1501.116
11	Tension Knob	XL1501.007
12	Drive Roll For Steel Wire 0.8mm	XLDR.008
	Drive Roll For Steel Wire 0.9mm	XLDR.009
	Drive Roll For Steel Wire 1.0mm	XLDR.010
	Drive Roll For Steel Wire 1.2mm	XLDR.012
12-1	Pressing Cap Drive Roll	XLDRPC
13	Motor 24V DC	XL1501.008
14	Trigger	XL185.0031S
15	Handle	XL1501.010
16	Handle Cover	XL1501.011
17	Spool Holder & Cover	XL1501.012
18	Cover	XL1501.013
19	Potentiometer 1K Ω	XLPO.001
	Potentiometer 5K Ω	XLPO.005
	Potentiometer 10K Ω	XLPO.010
	Potentiometer 25K Ω	XLPO.025
20	Potentiometer Knob Cap	XLPO.000
21	Wire Guide	XL1501.014
22	Coax Cable Assembly	
23	Cable Ball Joint & Support Spring Middle	XL400.1010M
24	Support Spring	XLP102213
25	Rear Handle American Style	XLP001075A
26	Tweco Connector Plug Spool-On	XLSP350-174H
27	Miller Connector Plug Spool-On	XLSP350-174MH
28	Lincoln Connector Plug Spool-On	XLSP350-174LH
29	Gas Hose With Clamp	XLAK353

XLSP100E Spool-On Mig Torch

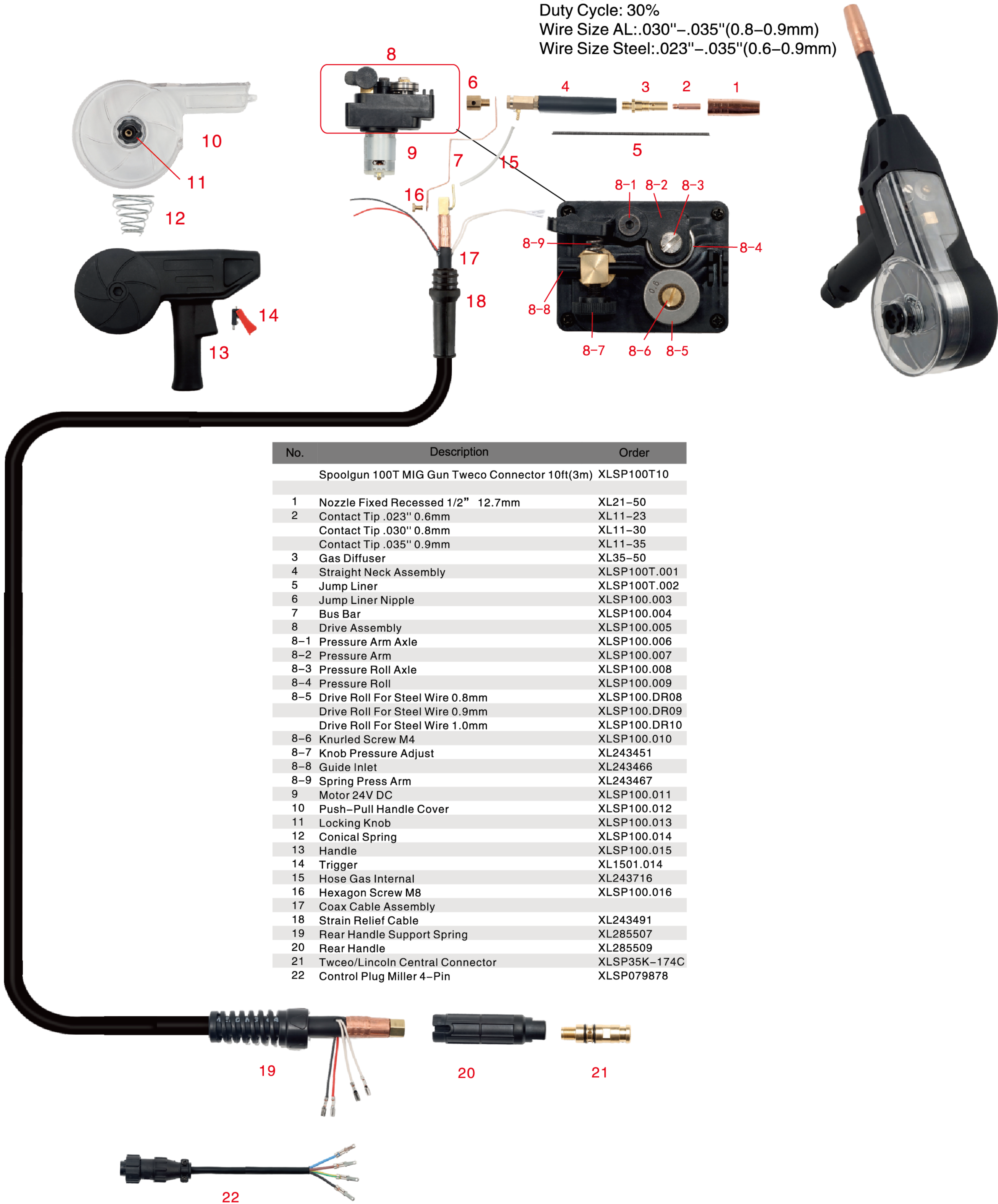
Technical Data: Rating: 130A CO2
Duty Cycle: 30%
Wire Size AL: .030"-.035"(0.8-0.9mm)
Wire Size Steel: .023"-.035"(0.6-0.9mm)



No.	Description	Order
	Spoolgun 100E MIG Gun Euro Connector 10ft(3m)	XLSP100E10
1	Nozzle Conical ϕ 12*53	XL145.0075
2	Contact Tip E-CU M6*25*0.6mm	XL140.0008
	Contact Tip E-CU M6*25*0.8mm	XL140.0059
	Contact Tip E-CU M6*25*0.9mm	XL140.0177
3	Tip Holder	XL002.0078
4	Straight Neck Assembly	XLSP100E.001
5	Jump Liner	XLSP100E.002
6	Jump Liner Nipple	XLSP100.003
7	Bus Bar	XLSP100.004
8	Drive Assembly	XLSP100.005
8-1	Pressure Arm Axle	XLSP100.006
8-2	Pressure Arm	XLSP100.007
8-3	Pressure Roll Axle	XLSP100.008
8-4	Pressure Roll	XLSP100.009
8-5	Drive Roll For Steel Wire 0.8mm	XLSP100.DR08
	Drive Roll For Steel Wire 0.9mm	XLSP100.DR09
	Drive Roll For Steel Wire 1.0mm	XLSP100.DR10
8-6	Knurled Screw M4	XLSP100.010
8-7	Knob Pressure Adjust	XL243451
8-8	Guide Inlet	XL243466
8-9	Spring Press Arm	XL243467
9	Motor 24V DC	XLSP100.011
10	Push-Pull Handle Cover	XLSP100.012
11	Locking Knob	XLSP100.013
12	Conical Spring	XLSP100.014
13	Handle	XLSP100.015
14	Trigger	XL1501.014
15	Hose Gas	XL243716
16	Hexagon Screw M8	XLSP100.016
17	Coax Cable Assembly	
18	Strain Relief Cable	XL243491
19	Support Spring	XLP102213
20	Rear Handle	XLP001075A
21	Rear Connector Nut	XL500.0213X
22	Euro Central Connector KZ-2	XL501.0003
23	Liner Positioner Nut M10x1	XLSP501.0082

XLSP100T Spool-On Mig Torch

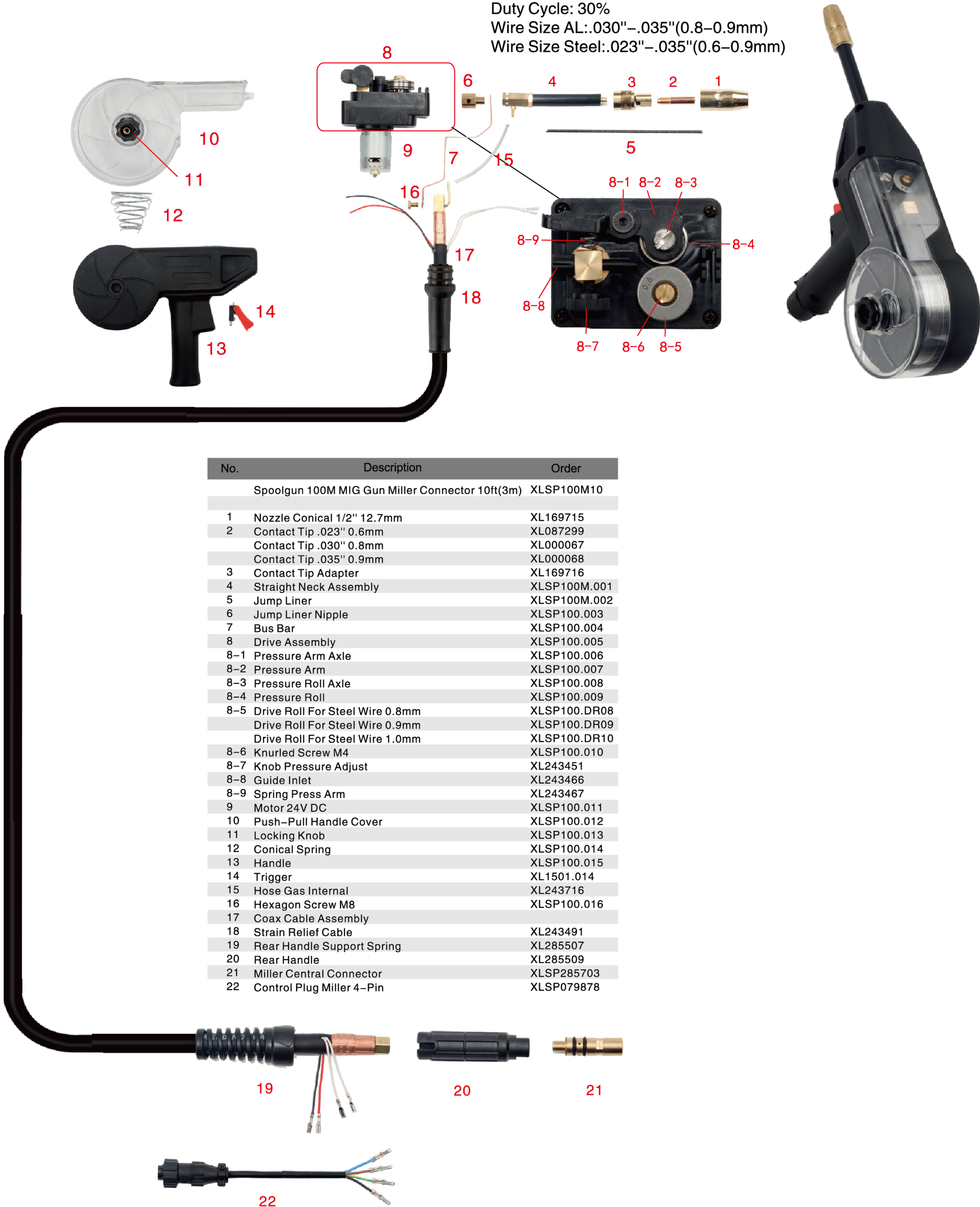
Technical Data: Rating: 130A CO2
Duty Cycle: 30%
Wire Size AL:.030"-.035"(0.8-0.9mm)
Wire Size Steel:.023"-.035"(0.6-0.9mm)



No.	Description	Order
Spoolgun 100T MIG Gun Tweco Connector 10ft(3m) XLSP100T10		
1	Nozzle Fixed Recessed 1/2" 12.7mm	XL21-50
2	Contact Tip .023" 0.6mm	XL11-23
	Contact Tip .030" 0.8mm	XL11-30
	Contact Tip .035" 0.9mm	XL11-35
3	Gas Diffuser	XL35-50
4	Straight Neck Assembly	XLSP100T.001
5	Jump Liner	XLSP100T.002
6	Jump Liner Nipple	XLSP100.003
7	Bus Bar	XLSP100.004
8	Drive Assembly	XLSP100.005
8-1	Pressure Arm Axle	XLSP100.006
8-2	Pressure Arm	XLSP100.007
8-3	Pressure Roll Axle	XLSP100.008
8-4	Pressure Roll	XLSP100.009
8-5	Drive Roll For Steel Wire 0.8mm	XLSP100.DR08
	Drive Roll For Steel Wire 0.9mm	XLSP100.DR09
	Drive Roll For Steel Wire 1.0mm	XLSP100.DR10
8-6	Knurled Screw M4	XLSP100.010
8-7	Knob Pressure Adjust	XL243451
8-8	Guide Inlet	XL243466
8-9	Spring Press Arm	XL243467
9	Motor 24V DC	XLSP100.011
10	Push-Pull Handle Cover	XLSP100.012
11	Locking Knob	XLSP100.013
12	Conical Spring	XLSP100.014
13	Handle	XLSP100.015
14	Trigger	XL1501.014
15	Hose Gas Internal	XL243716
16	Hexagon Screw M8	XLSP100.016
17	Coax Cable Assembly	
18	Strain Relief Cable	XL243491
19	Rear Handle Support Spring	XL285507
20	Rear Handle	XL285509
21	Tweco/Lincoln Central Connector	XLSP35K-174C
22	Control Plug Miller 4-Pin	XLSP079878

XLSP100M Spool-On Mig Torch

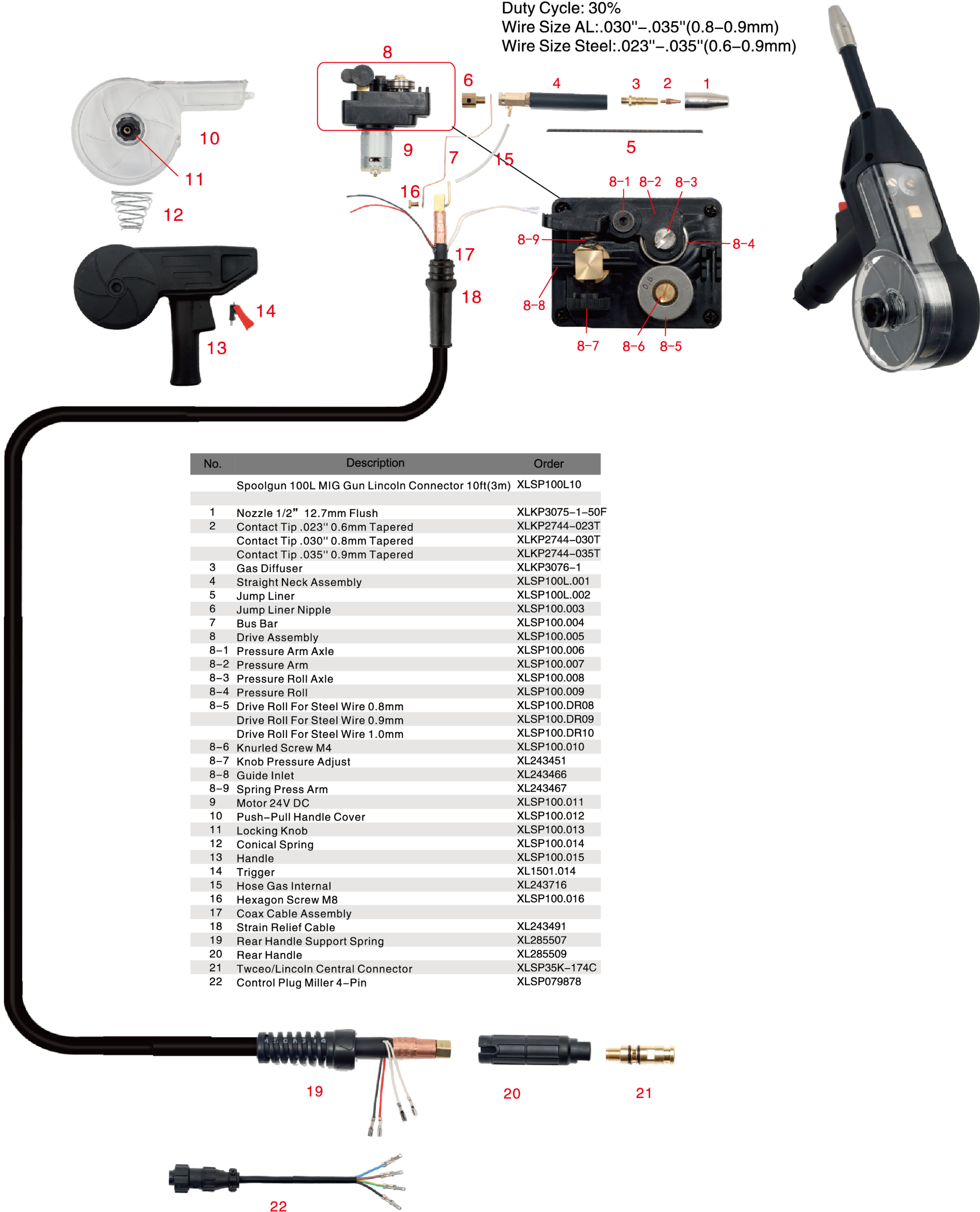
Technical Data: Rating: 130A CO2
Duty Cycle: 30%
Wire Size AL:.030"-.035"(0.8-0.9mm)
Wire Size Steel:.023"-.035"(0.6-0.9mm)



No.	Description	Order
Spoolgun 100M MIG Gun Miller Connector 10ft(3m) XLSP100M10		
1	Nozzle Conical 1/2" 12.7mm	XL169715
2	Contact Tip .023" 0.6mm	XL087299
	Contact Tip .030" 0.8mm	XL000067
	Contact Tip .035" 0.9mm	XL000068
3	Contact Tip Adapter	XL169716
4	Straight Neck Assembly	XLSP100M.001
5	Jump Liner	XLSP100M.002
6	Jump Liner Nipple	XLSP100.003
7	Bus Bar	XLSP100.004
8	Drive Assembly	XLSP100.005
8-1	Pressure Arm Axle	XLSP100.006
8-2	Pressure Arm	XLSP100.007
8-3	Pressure Roll Axle	XLSP100.008
8-4	Pressure Roll	XLSP100.009
8-5	Drive Roll For Steel Wire 0.8mm	XLSP100.DR08
	Drive Roll For Steel Wire 0.9mm	XLSP100.DR09
	Drive Roll For Steel Wire 1.0mm	XLSP100.DR10
8-6	Knurled Screw M4	XLSP100.010
8-7	Knob Pressure Adjust	XL243451
8-8	Guide Inlet	XL243466
8-9	Spring Press Arm	XL243467
9	Motor 24V DC	XLSP100.011
10	Push-Pull Handle Cover	XLSP100.012
11	Locking Knob	XLSP100.013
12	Conical Spring	XLSP100.014
13	Handle	XLSP100.015
14	Trigger	XL1501.014
15	Hose Gas Internal	XL243716
16	Hexagon Screw M8	XLSP100.016
17	Coax Cable Assembly	
18	Strain Relief Cable	XL243491
19	Rear Handle Support Spring	XL285507
20	Rear Handle	XL285509
21	Miller Central Connector	XLSP285703
22	Control Plug Miller 4-Pin	XLSP079878

XLSP100L Spool-On Mig Torch

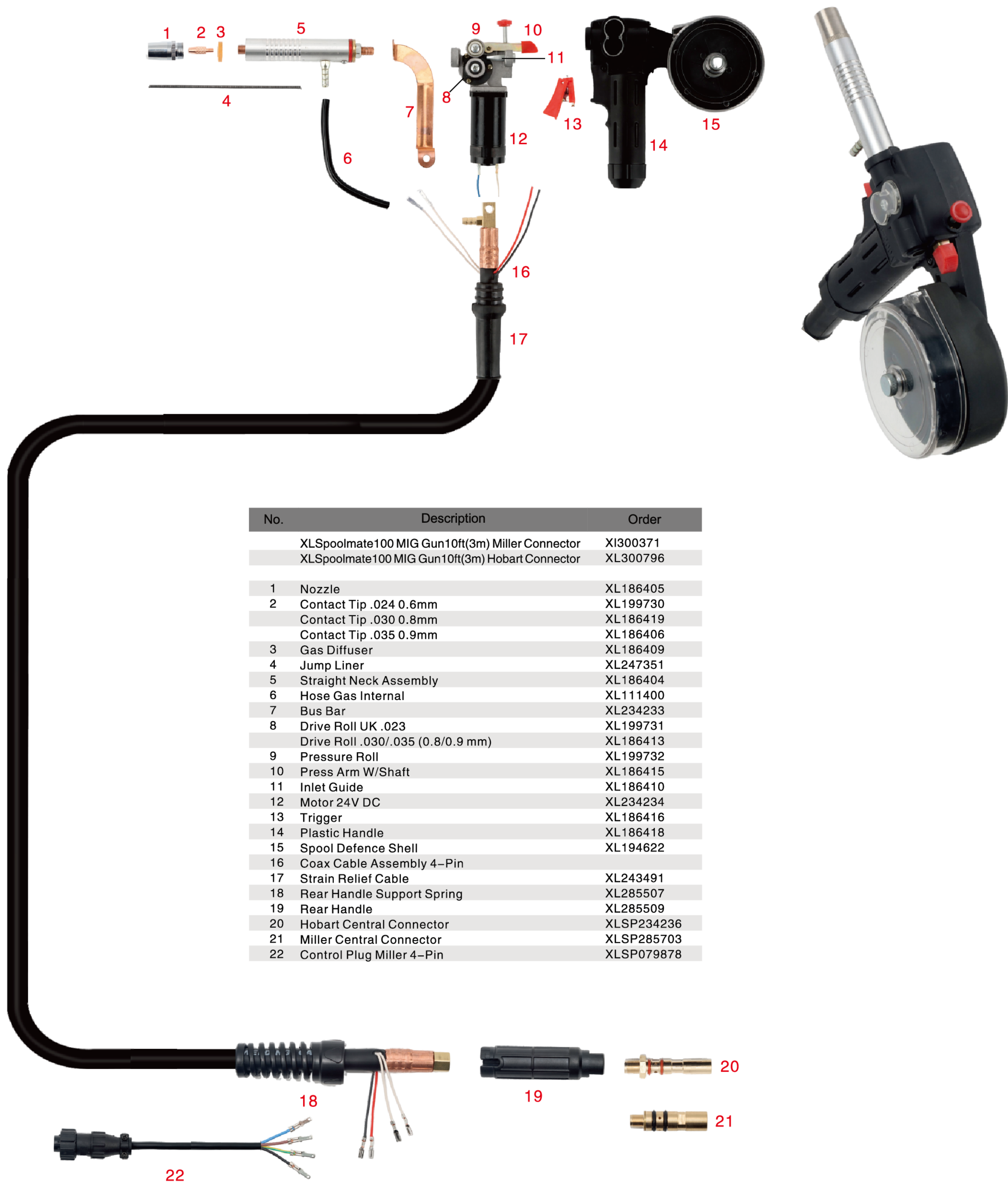
Technical Data: Rating: 130A CO2
Duty Cycle: 30%
Wire Size AL:.030"-.035"(0.8-0.9mm)
Wire Size Steel:.023"-.035"(0.6-0.9mm)



No.	Description	Order
Spoolgun 100L MIG Gun Lincoln Connector 10ft(3m) XLSP100L10		
1	Nozzle 1/2" 12.7mm Flush	XLKP3075-1-50F
2	Contact Tip .023" 0.6mm Tapered	XLKP2744-023T
	Contact Tip .030" 0.8mm Tapered	XLKP2744-030T
	Contact Tip .035" 0.9mm Tapered	XLKP2744-035T
3	Gas Diffuser	XLKP3076-1
4	Straight Neck Assembly	XLSP100L.001
5	Jump Liner	XLSP100L.002
6	Jump Liner Nipple	XLSP100.003
7	Bus Bar	XLSP100.004
8	Drive Assembly	XLSP100.005
8-1	Pressure Arm Axle	XLSP100.006
8-2	Pressure Arm	XLSP100.007
8-3	Pressure Roll Axle	XLSP100.008
8-4	Pressure Roll	XLSP100.009
8-5	Drive Roll For Steel Wire 0.8mm	XLSP100.DR08
	Drive Roll For Steel Wire 0.9mm	XLSP100.DR09
	Drive Roll For Steel Wire 1.0mm	XLSP100.DR10
8-6	Knurled Screw M4	XLSP100.010
8-7	Knob Pressure Adjust	XL243451
8-8	Guide Inlet	XL243466
8-9	Spring Press Arm	XL243467
9	Motor 24V DC	XLSP100.011
10	Push-Pull Handle Cover	XLSP100.012
11	Locking Knob	XLSP100.013
12	Conical Spring	XLSP100.014
13	Handle	XLSP100.015
14	Trigger	XL1501.014
15	Hose Gas Internal	XL243716
16	Hexagon Screw M8	XLSP100.016
17	Coax Cable Assembly	
18	Strain Relief Cable	XL243491
19	Rear Handle Support Spring	XL285507
20	Rear Handle	XL285509
21	Twceo/Lincoln Central Connector	XLSP35K-174C
22	Control Plug Miller 4-Pin	XLSP079878

XLSpoolmate100 Spool-On Mig Torch

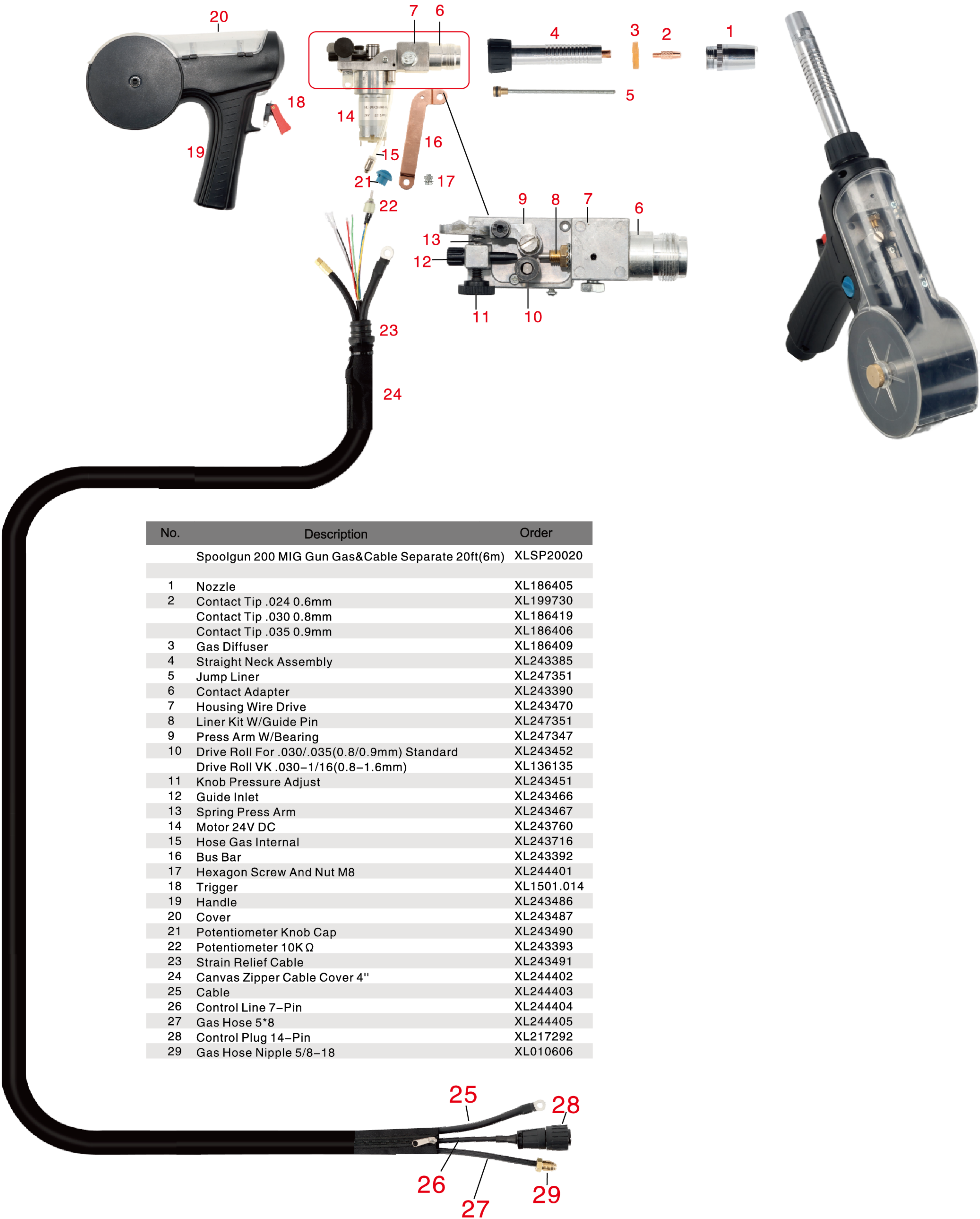
Technical Data: Rating: 135A CO2
Duty Cycle: 35%
Wire Size AL:.030"-.035"(0.8-0.9mm)
Wire Size Steel:.023"-.035"(0.6-0.9mm)



No.	Description	Order
	XLSpoolmate100 MIG Gun10ft(3m) Miller Connector	XI300371
	XLSpoolmate100 MIG Gun10ft(3m) Hobart Connector	XL300796
1	Nozzle	XL186405
2	Contact Tip .024 0.6mm	XL199730
	Contact Tip .030 0.8mm	XL186419
	Contact Tip .035 0.9mm	XL186406
3	Gas Diffuser	XL186409
4	Jump Liner	XL247351
5	Straight Neck Assembly	XL186404
6	Hose Gas Internal	XL111400
7	Bus Bar	XL234233
8	Drive Roll UK .023	XL199731
	Drive Roll .030/.035 (0.8/0.9 mm)	XL186413
9	Pressure Roll	XL199732
10	Press Arm W/Shaft	XL186415
11	Inlet Guide	XL186410
12	Motor 24V DC	XL234234
13	Trigger	XL186416
14	Plastic Handle	XL186418
15	Spool Defence Shell	XL194622
16	Coax Cable Assembly 4-Pin	
17	Strain Relief Cable	XL243491
18	Rear Handle Support Spring	XL285507
19	Rear Handle	XL285509
20	Hobart Central Connector	XLSP234236
21	Miller Central Connector	XLSP285703
22	Control Plug Miller 4-Pin	XLSP079878

XLSP200 Spool-On Mig Torch

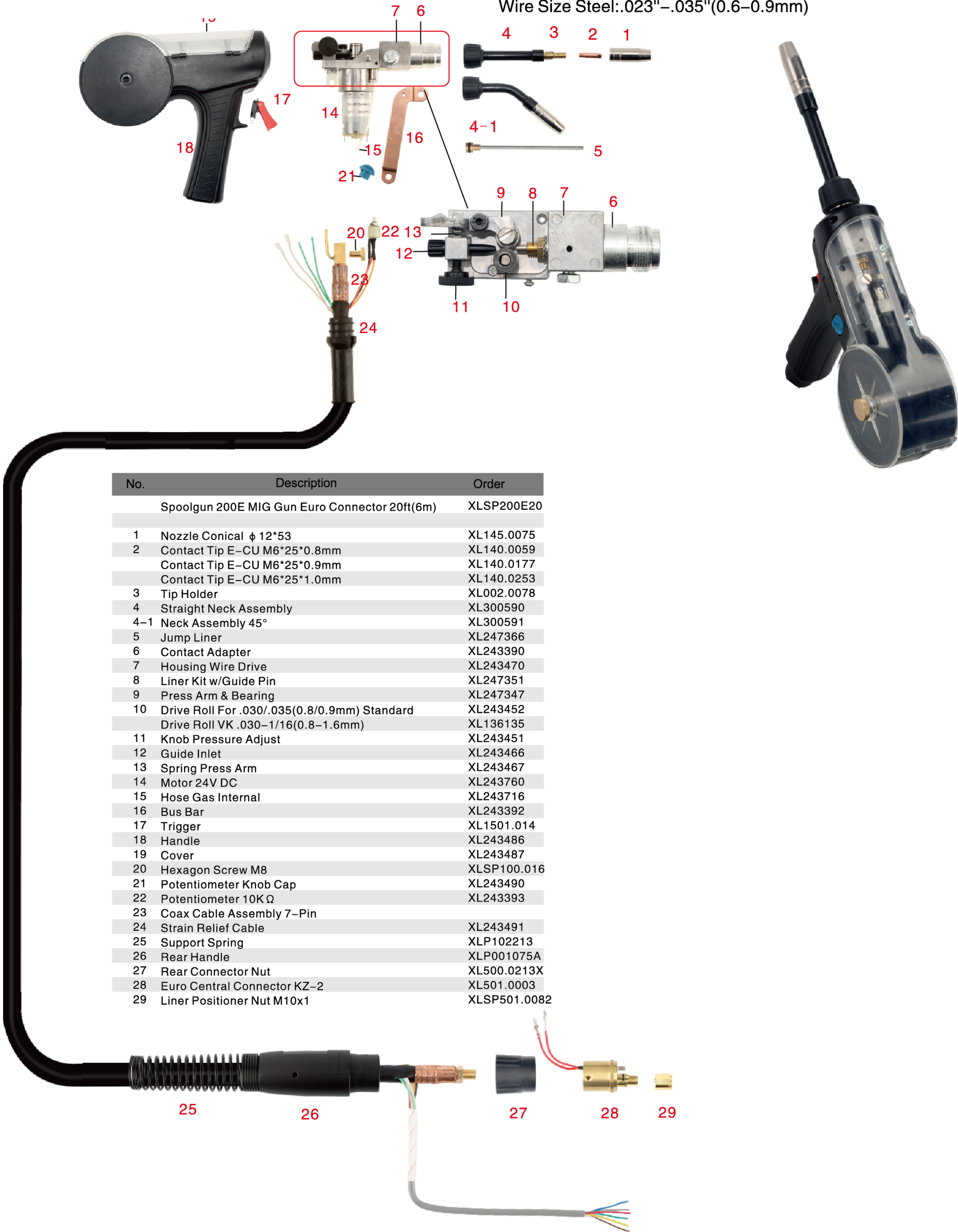
Technical Data: Rating: 160A CO2
Duty Cycle: 60%
Wire Size AL: .030"-.035"(0.8-0.9mm)
Wire Size Steel: .023"-.035"(0.6-0.9mm)



No.	Description	Order
Spoolgun 200 MIG Gun Gas&Cable Separate 20ft(6m)		
1	Nozzle	XL186405
2	Contact Tip .024 0.6mm	XL199730
	Contact Tip .030 0.8mm	XL186419
	Contact Tip .035 0.9mm	XL186406
3	Gas Diffuser	XL186409
4	Straight Neck Assembly	XL243385
5	Jump Liner	XL247351
6	Contact Adapter	XL243390
7	Housing Wire Drive	XL243470
8	Liner Kit W/Guide Pin	XL247351
9	Press Arm W/Bearing	XL247347
10	Drive Roll For .030/.035(0.8/0.9mm) Standard	XL243452
	Drive Roll VK .030-1/16(0.8-1.6mm)	XL136135
11	Knob Pressure Adjust	XL243451
12	Guide Inlet	XL243466
13	Spring Press Arm	XL243467
14	Motor 24V DC	XL243760
15	Hose Gas Internal	XL243716
16	Bus Bar	XL243392
17	Hexagon Screw And Nut M8	XL244401
18	Trigger	XL1501.014
19	Handle	XL243486
20	Cover	XL243487
21	Potentiometer Knob Cap	XL243490
22	Potentiometer 10K Ω	XL243393
23	Strain Relief Cable	XL243491
24	Canvas Zipper Cable Cover 4"	XL244402
25	Cable	XL244403
26	Control Line 7-Pin	XL244404
27	Gas Hose 5*8	XL244405
28	Control Plug 14-Pin	XL217292
29	Gas Hose Nipple 5/8-18	XL010606

XLSP200E Spool-On Mig Torch

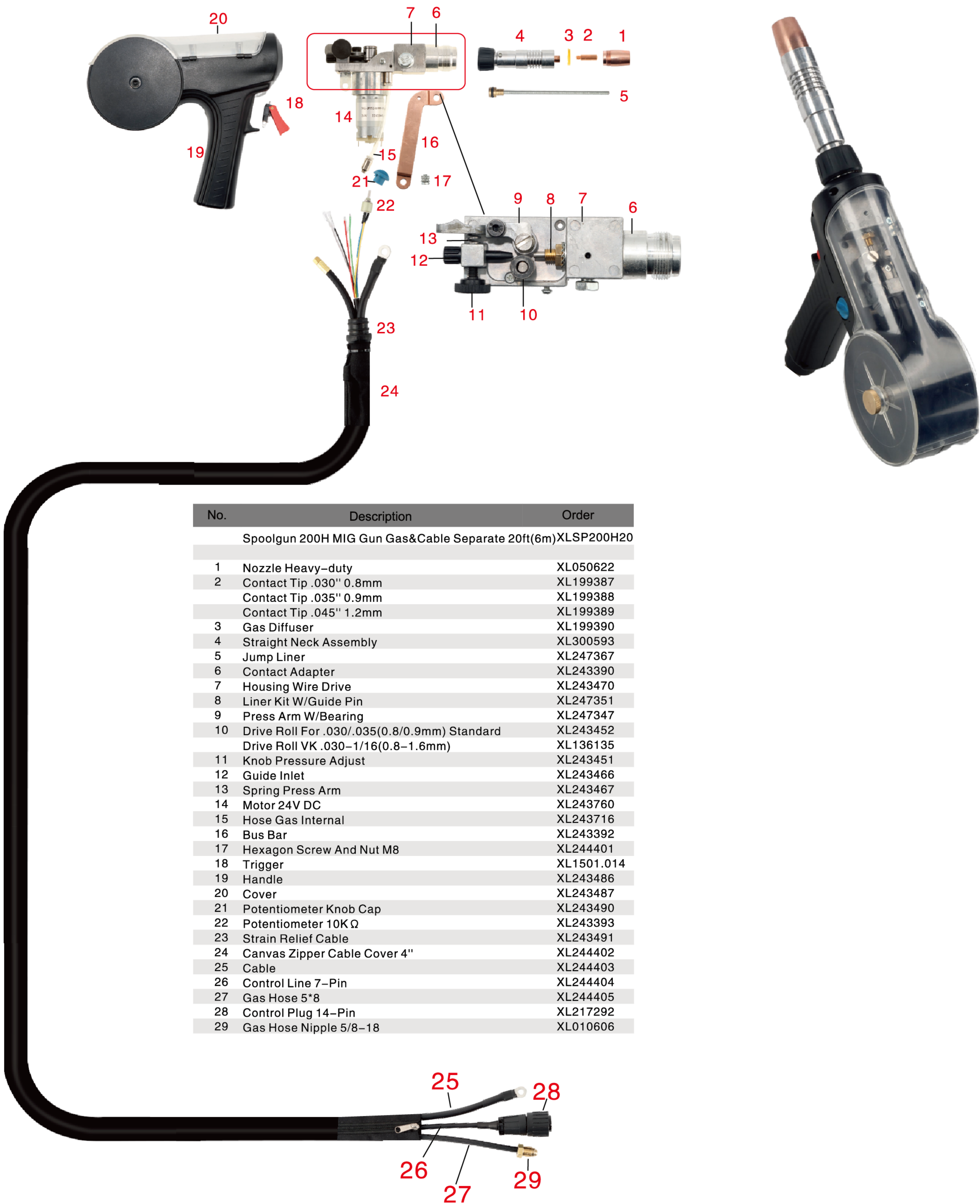
Technical Data: Rating: 160A CO2
Duty Cycle: 60%
Wire Size AL:.030"-.035"(0.8-0.9mm)
Wire Size Steel:.023"-.035"(0.6-0.9mm)



No.	Description	Order
Spoolgun 200E MIG Gun Euro Connector 20ft(6m)		XLSP200E20
1	Nozzle Conical ϕ 12*53	XL145.0075
2	Contact Tip E-CU M6*25*0.8mm	XL140.0059
	Contact Tip E-CU M6*25*0.9mm	XL140.0177
	Contact Tip E-CU M6*25*1.0mm	XL140.0253
3	Tip Holder	XL002.0078
4	Straight Neck Assembly	XL300590
4-1	Neck Assembly 45°	XL300591
5	Jump Liner	XL247366
6	Contact Adapter	XL243390
7	Housing Wire Drive	XL243470
8	Liner Kit w/Guide Pin	XL247351
9	Press Arm & Bearing	XL247347
10	Drive Roll For .030/.035(0.8/0.9mm) Standard	XL243452
	Drive Roll VK .030-1/16(0.8-1.6mm)	XL136135
11	Knob Pressure Adjust	XL243451
12	Guide Inlet	XL243466
13	Spring Press Arm	XL243467
14	Motor 24V DC	XL243760
15	Hose Gas Internal	XL243716
16	Bus Bar	XL243392
17	Trigger	XL1501.014
18	Handle	XL243486
19	Cover	XL243487
20	Hexagon Screw M8	XLSP100.016
21	Potentiometer Knob Cap	XL243490
22	Potentiometer 10K Ω	XL243393
23	Coax Cable Assembly 7-Pin	
24	Strain Relief Cable	XL243491
25	Support Spring	XLP102213
26	Rear Handle	XLP001075A
27	Rear Connector Nut	XL500.0213X
28	Euro Central Connector KZ-2	XL501.0003
29	Liner Positioner Nut M10x1	XLSP501.0082

XLSP200H Spool-On Mig Torch

Technical Data: Rating: 160A CO2
Duty Cycle: 60%
Wire Size AL:.030"-.035"(0.8-0.9mm)
Wire Size Steel:.023"-.035"(0.6-0.9mm)



No.	Description	Order
Spoolgun 200H MIG Gun Gas&Cable Separate 20ft(6m)XLSP200H20		
1	Nozzle Heavy-duty	XL050622
2	Contact Tip .030" 0.8mm	XL199387
	Contact Tip .035" 0.9mm	XL199388
	Contact Tip .045" 1.2mm	XL199389
3	Gas Diffuser	XL199390
4	Straight Neck Assembly	XL300593
5	Jump Liner	XL247367
6	Contact Adapter	XL243390
7	Housing Wire Drive	XL243470
8	Liner Kit W/Guide Pin	XL247351
9	Press Arm W/Bearing	XL247347
10	Drive Roll For .030/.035(0.8/0.9mm) Standard	XL243452
	Drive Roll VK .030-1/16(0.8-1.6mm)	XL136135
11	Knob Pressure Adjust	XL243451
12	Guide Inlet	XL243466
13	Spring Press Arm	XL243467
14	Motor 24V DC	XL243760
15	Hose Gas Internal	XL243716
16	Bus Bar	XL243392
17	Hexagon Screw And Nut M8	XL244401
18	Trigger	XL1501.014
19	Handle	XL243486
20	Cover	XL243487
21	Potentiometer Knob Cap	XL243490
22	Potentiometer 10K Ω	XL243393
23	Strain Relief Cable	XL243491
24	Canvas Zipper Cable Cover 4"	XL244402
25	Cable	XL244403
26	Control Line 7-Pin	XL244404
27	Gas Hose 5*8	XL244405
28	Control Plug 14-Pin	XL217292
29	Gas Hose Nipple 5/8-18	XL010606